

Specification Food
15/06/2020
Revision: 0

1. Product specification

Pictures	
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1.1 Product facts

CT- Number:	
Article Name:	ARTISANAL PASTA IGP
Article Number:	
Vendor Code:	
Vendor:	GERARDO DI NOLA igp pasta
Producer/ Brand:	
Unit of Measure	KG
Unit of Measure net weight (Kg)	gr.
Unit of Measure Gross weight (Kg)	gr.

1.2 Product description	
Sensory description	pasta has a rough dough ,porous enough with a lively and full-bodies texture,coloring matt and rough .
Appearance	homogeneous,without black or white spots,without air bubbles,cracks,molds,parasites , foreign matters .
Taste	tasty with strong tast to wheat

Consistence	firm and elastic during and after cooking .
Smell	ripe wheat
Colour	straw yellow
Other characteristics	

1.3 Ingredients -

Ingredients in descending order	
Ingredient	E- Number
durum wheat semolina	
water	

1.4 Production Process

Dough operation. Mixing durum wheat semolina ,with water (less than 30%) from local aquifer .	
Drawing operation - The pasta is only made with bronze dies that shape the dough through keyholes .	
Drying process . One of the most important steps , using slow drying , from 15 hrs. to 24 hrs. depending of pasta format / size .	
Cooling & Stabilitation. Final drying process to bring the pasta at room temperature .	
Packaging operation . Packaging operation is strictly manual . The pasta is placed in their envelopes ,which are than labeled properly .	

1.5 Nutritional Data per 100g

Energy	350 K cal.. , min.
Protein	13 gr. Min
Fat	1 gr. Min
saturated fatty acids	n.a.

Carbohydrates	73 gr. Min
Common salt	n.a.
Ash	max.0,86%

1.6 Additives to declare	
	Additive
Phosphate	no
Colors	no
Conservations	no
Antioxidants	no
Stabilisers	no
Emulsifiers	no
Sugar Substitutes	no
Flavour Enhancer	no
Flavourings	no
Waxes	no
1.7 Packaging Specification	
Pallet type	EPAL
Max pallet Height (cm)	
Max number of KG per Pallet (Max Capacity for a max pallet height of 180 cm)	550 KG , on overage
Max number of KG per Carton (Max Capacity for a max pallet height of 180 cm)	6 KG , carton for short-cut pasta 12 KG ,carton for long pasta ,i.e. spaghetti , etc.
Max number of carton per pallet (Max Capacity for a max pallet height of 180 cm)	pasta carton , on overage
Lot Min	1
Lot Multiple	
Lot Max	
Stock Temperature (°C)	16
Transport Temperature (°C)	16
Tolerance (°C)	+/-5
Shelf life (days)	
Residual term (days)	

[illegible]